



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5527-3

Job Sheet 176108



Part No: D5527-3

Job Qty: 10 ea

Part Name: Activating Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 5/14/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D5527 REV.B IPP REV:A 17.04.25 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/14/18	0.00	0.00	Purchasing		AT 18/04/30
110	Packaging	10 pcs		5/14/18	0.00	0.00	Packaging2		AT 18/04/30
120	QC	10 pcs		5/14/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		5/14/18	0.00	0.00	Packaging3-2	57167	MAY 01 2018
140	QC21-SA	10 Ea		5/14/18	0.00	0.00	QC21	21	MAY 01 2018

Part Op 100 - Issue P/O: 39568 Purchase part as per Dwg Manufacturer: Curtis Superior Valve Company Manufactuurer
 Descriptions: P/N: CCA-38001 Material release note required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

X10
APR 17 2018
DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CCA-38001	Activating Tool	10 Ea (1 ea)	100-Purchasing	5066738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	CCA-38001	10	0	0

Part Specifications

Specifications could not be found.

Plex 4/17/18 10:03 AM dart.lavoie.chantal



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S066745



Activating Tool

PART NO: D5527 - 3

Serial No/Batch: S066745

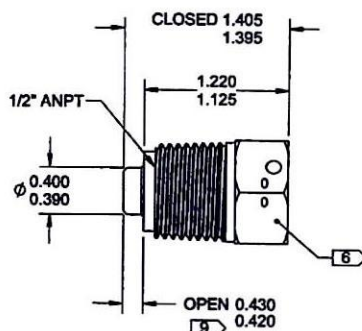
Revision:

Operation: Packaging

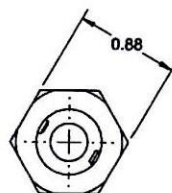
Change No:

Mfg Date: 04/30/18

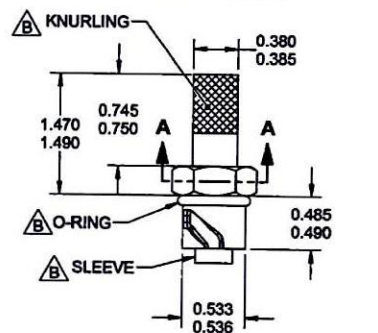
Job No: 176108



D5527-1 OIL DRAIN VALVE



SPECIFICATION CONTROL DRAWING



D5527-3 ACTIVATING TOOL

**SECTION A-A
SCALE 1:1**

DART PN	DESCRIPTION	MANUFACTURER	MANUFACTURER PN	BODY MATERIAL	WEIGHT	SEAL MATERIAL	SPECIFICATION
D5527-1	OIL DRAIN VALVE	CURTIS SUPERIOR VALVE COMPANY	CCB-38000	6061-T6	0.05	VITON	10
D5527-3	ACTIVATING TOOL	CURTIS SUPERIOR VALVE COMPANY	CCA-38001 (INCLUDED WITH CCB-38000)	6061-T6	0.01	N/A	N/A

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART PN "D5527-1" ON A CLEAR FLAT SURFACE PER QSI 044 6.4
- 7) IDENTIFICATION: IDENTIFY AT NEXT HIGHER ASSEMBLY
- 8) WEIGHT: SEE TABLE
- 9) TEST PROPER FUNCTION OF THE VALVE WITH THE ACTIVATING TOOL
- 10) MEETS THE MECHANICAL REQUIREMENTS OF TSO-C76

RELEASED
2017-09-19
ECN 17-613

B	UPDATE IMAGE OF D5527-3 ACTIVATING TOOL	WK	17.09.14
A	NEW ISSUE	WK	17.04.12
REV.	DESCRIPTION	BY	DATE
DESIGN	WK		
DRAWN	WK		
CHECKED	VS		
MFG. APPR.	DD		
APPROVED	HS		
DE APPR.	DS		
DATE	17.09.14		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D5527** REV. B
SHEET 1 OF 1
TITLE **OIL DRAIN VALVE & TOOL** SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039508**

Supplier: AVI002-VU
Aviall
PO BOX 842267
Dallas, TX 75284-2267 USA
Phone: 905-676-1695
Fax: 905-676-9046

PO No: PO039508

PO Date: 4/4/18

Due Date: 5/10/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	CCB-38000		Oil Drain Valve - D5527-1 JOB NO 175722	Firmed	5/14/18	10 Ea	0 Ea	10 Ea	\$101.98/Ea	\$1,019.80
Line Item Note job no. 175383 <i>see attached</i>										
2	N-2784-08		Coupling	Firmed	4/30/18	6 Ea	0 Ea	6 Ea	\$1,812.60/Ea	\$10,875.60
3	N-2784-06		Coupling (Stratoflex)	Firmed	4/30/18	6 Ea	0 Ea	6 Ea	\$1,496.25/Ea	\$8,977.50
4	CCA-38001		Activating Tool D5527-3 wo 176097	Firmed	4/17/18	10 Ea	0 Ea	10 Ea	\$0.01/Ea	\$0.10
			wo 176108	Firmed	5/14/18	10 Ea	0 Ea	10 Ea	\$0.01/Ea	\$0.10
Sub Total:						20	0	20		\$0.20

Grand Total: \$20,873.10

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



PACKING LIST



PAGE:1 of 1
DATE:25APR18
TIME:10:35:11
EMP:00000000
ORD TYP: ZOR 169
CURRENCY:USD
TERMS:Net 30

DELIVERY NUMBER: 8005779034
ROUTE: CA FedEx Priority Overnight

CUSTOMER PO:PO039508
ORDER NUMBER:1003978748
ORDER DATE:10APR18

B 10003952
L DART AEROSPACE LTD
L 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
T CANADA
O

S 10003952
H DART AEROSPACE LTD
I 1270 ABERDEEN STREET
P HAWKESBURY ON K6A 1K7
T CANADA
O

S 1501
H AVIALL TORONTO CSC
I TORONTO SALES OFFICE
P UNIT 2-7425 TRANMERE DRIVE
FROM MISSISSAUGA ON L5S 1L4
CANADA

LINE	PO LINE	MFG	ITEM DESCRIPTION	ORDER QUANTITY	SHIP QUANTITY	QUANTITY BACK ORDER	UOM		CUSTOMER PRICE	EXTENDED CUSTOMER PRICE
00010	0	2I	CCB38000 VALVE: DRAIN,OIL,LKG,1/2 NPT,AL BATCH 7364840437	10	10	0	EA		101.98	1,019.80
					10					

This is not an Invoice.
For payment processing, please refer to Invoice.

DAS
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CERTIFICATE OF CONFORMANCE / CERTIFICAT DE CONFORMITE

I hereby certify that the aircraft parts appliances and/or aircraft materials described hereon were acquired from a source of supply that is consistent with the conditions under which the department of transport distributor approval number 35-86 has been granted. Je certifie par la par la presente que les pieces appareils et/ou materiaux d'avions decrits ci-dessus ont ete acqals d'une source d approvisionnement consistante avec les conditions sous lesquelles l'approbation du distruteur du department du transport no. 35-86 ont ete recue.

25APR18
Date

DISCOUNT TERMS APPLY ONLY TO SUB TOTAL
ESCOMPTE APPLIQUES SUR SOUS TOTAL SEULEMENT.
ALL RETURNED MERCHANDISE SUBJECT TO A
HANDLING FEE. FRAIS DE MANUTENTION APPLIQUES
SUR TOUTE MARCHANDISE RETOURNEE.

CUSTOMER COPY